



RSI
INDUSTRIAL
PAINTS Inc.

ANTI UV POLYURETHANE TOP COAT RPU-307

PRODUCT DESCRIPTION

RPU-307 is a two-component, gloss acrylic polyurethane coating with good gloss and color retention. RPU-307 As a finishing coat for protection of structural steel in severely corrosive atmospheric environment, where light fastness and gloss retention are required. This product has Norsok M501 approval in the marine coating system. Standard color availability Manufactured according RAL catalogue.

GENERAL PROPERTIES

Adhesion	Excellent to primed surfaces
Weather Resistance	Excellent on correctly prepared and primed steel surfaces.

PHYSICAL PROPERTIES

Colors/Shade No	White / RAL No
Finish	Gloss
Volume Solid	50±3%
Theoretical spreading rate	10 m ² /liter 50 Mic. Dft.
Flash point	32 °C
Specific gravity	1.48±0.05 kg/liter
V.O.C.	Max. 380 gr/liter
Shelf life	1 Years (25°C) from time of production. Depending on storage condition, mechanical stirring may be necessary before usage. Storage environment should be ventilated and away from sunlight and high temperature (above 30 ° C)

MIXING

Mixing ratio (by weight)	Component A: 5	Component B: 1
Pot life	8 hours (20 °C)	

APPLICATION

Conditions	Do not apply when relative humidity exceeds 80% or when the surface to be coated is less than 3 °C above the dew point.	
Method	Airless sprays	Brush (touch-up)
Thinner (max. vol.)	RTH-110 (10%)	RTH-110(5%)
Pump ratio minimum	30:1	
Tip size	0.017" – 0.019"	
Tip pressure	150 bar / 2100 Psi (Airless spray data are indicative and subject to adjustment)	
Cleaning of tools	RTH-110	
Indicated film thickness, dry	40-60 microns	
Indicated film thickness, wet	80-120 microns	

DRYING AND CURING TIMES

Condition	Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.	
Surface temperature	23 °C	
Dry to touch	1hour	
Hard dry	4 hours	
Full curing	7 days	
Recoat interval, min	16 hours	
Recoat interval, max	None, see REMARKS	

APPLICATION AND CURING CONDITIONS

Primed surfaces

The surface must be completely clean and dry at the time of application, and its temperature must be above the dew point to avoid condensation. Minimum temperature for curing is 10°C. At the freezing point and below, be aware of the risk of ice on the surface which will hinder the adhesion. High humidity and/or condensation during application and the following 16 hours may adversely affect the film formation. In confined spaces provide adequate ventilation during application and drying.

REMARKS

Preceding Coat

Epoxy Mid coat (REP-201)

Subsequent Coat

None.

Colors

Certain lead-free red and yellow colors may discolor when exposed to chlorine-containing atmosphere. Leaded colors may become discolored when exposed to sulfide-containing atmosphere.

Film thickness

May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence drying time and recoating intervals. Normal range is 40-60 microns.

Thinning

The type and amount of thinner depend on application conditions, application method, temperature, ventilation, and substrate. RTH-110 is recommended in general.

Recoating and drying/curing time

Recoating intervals related to later conditions of temperature:
(40 micron dry film thickness)

Physical data versus temperatures						
Surface temperature		-10°C	0°C	10°C	20°C	30°C
Dry to touch approx.		3 days	36 hours	16 hours	6 hours	4 hours
Resist condensing humidity/ light showers after		7 days	3 days	32 hours	16 hours	12 hours
Fully cured		2 months	32 days	14 days	7 days	5 days
Recoating interval	Min	6 days	3 days	32 hours	16 hours	12 hours
	Max	None	None	None	None	None

- (i) A completely clean surface is mandatory to ensure intercoat adhesion, especially at long recoating intervals. Any dirt, oil, and grease have to be removed, e.g. with suitable detergent.
- (ii) Salts to be removed by fresh water hosing. To check an adequate quality of the surface cleaning a test patch is recommended before actual recoating.

SAFETY

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult RSI material safety data sheets and follow all local and national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance. Avoid inhalations of possible solvent vapors or paint mist, as well as paint contact with skin and eyes. Apply only on well-ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions.

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Product data sheet RPU-307

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